Ink layers Instructions

Ink types	Printhead	Minimum Ink Layers	Approximately printing time for full A3 size (297 x 420mm)
High-Viscosity Soft version	Ricoh Gen 4 / 5	C · M · Y · K x1 W x2 FILM	39 mins
		GL x2 C · M · Y · K x1 W x2 FILM	53 mins
Low-Viscosity Soft version	Epson Dx4 / 7	GL x1 C · M · Y · K x1 Wx2 FILM	42 mins
Low-Viscosity Hard version	Epson Dx4 / 7	C · M · Y · K x1 W x4 FILM	39 mins
		GL x1 C · M · Y · K x1 Wx1 FILM	35 mins

The image size between 3cm~7cm has the best effect

Print order White \rightarrow CMYK \rightarrow Varnish

Varnish
CMYK
White