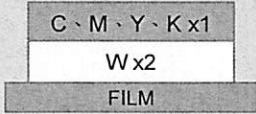
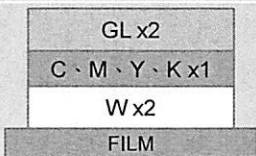
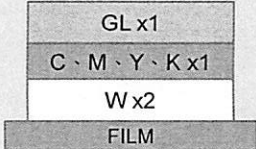
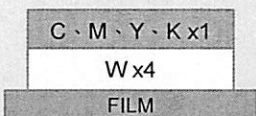
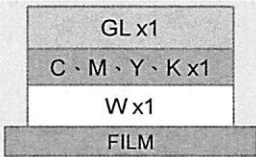


Ink layers Instructions

Ink types	Printhead	Minimum Ink Layers	Approximately printing time for full A3 size (297 x 420mm)
High-Viscosity Soft version	Ricoh Gen 4 / 5		39 mins
			53 mins
Low-Viscosity Soft version	Epson Dx4 / 7		42 mins
Low-Viscosity Hard version	Epson Dx4 / 7		39 mins
			35 mins

The image size between 3cm~7cm has the best effect

Print order
White → CMYK → Varnish

